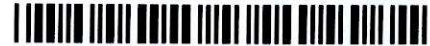




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

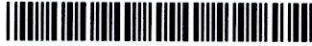
D2646BL
Job Sheet 203165



Part No: D2646BL

Job Qty: 4 pcs

Part Name: Aft Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/11/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Ship Via:

DWG D2646 Rev. C

DAS
35
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
161	Spray Paint - 1	4 pcs	11/29/19		0.00	0.67	Spray Paint - 1		DAS 41 NOV 16 2019 9-89
							Spray Paint - 2		
							Spray Paint - 3		
							Spray Paint - 4		
168	Spray Paint - 2 - B4B	4 pcs	11/29/19		0.00	0.67	Spray Paint - 1 - B4B		DAS 41 NOV 17 2019 9-89
							Spray Paint - 2 - B4B		
							Spray Paint - 3 - B4B		
							Spray Paint - 4 - B4B		
170	QC 14	4 pcs	11/29/19		0.00	0.00	QC 14 - 15		DAS 15 9-89 11-12-3
							QC 14 - 2		
							QC 14 - 34		
							QC 14 - 41		
							QC 14 - 51		
							QC 14 - 58		
							QC 14 - 59		
							QC 14 - 9		
							QC 14 - 68		
							QC 14 - 40		
							QC 14 - 19		
							QC 14 - 43		
							QC 14 - 24		
							QC 14 - 61		
							QC 14 - 81		
180	Small Fab - 3 - B4B	4 pcs	11/29/19		0.00	0.07	Small Fab - 1 - B4B		DAS 15 9-89 11-12-3
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B	pp-001	
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S232488



Part: D2646BL

Job No: 203165

Serial No/Batch: S232488

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/16/19

Plex 11/11/19 1:44 PM Dart.lajeunesse.marie

190 QC 5	4 pcs	11/29/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		
				QC 5 - 61		
				QC 5 - 81		
				200 Packaging 3-1 - Stock - B4B 4 pcs	11/29/19	0.00 0.00
Packaging 3 - 2 - B4B						
Packaging 3 - 3 - B4B						
Packaging 3 - 4 - B4B						
Packaging 3 - 5 - B4B						
Packaging 3 - 6 - B4B						
Packaging 3 - 7 - B4B						
Packaging 3 - 8 - B4B						
Packaging 3 - 9 - B4B						
Packaging 3 - 10 - B4B						
Packaging 3 - 11 - B4B						
Packaging 3 - 12 - B4B						
Packaging 3 - 13 - B4B						
Packaging 3 - 14 - B4B						
Packaging 3 - 15 - B4B						
Packaging 3 - 16 - B4B						
Packaging 3 - 17 - B4B						
Packaging 3 - 18 - B4B						
Packaging 3 - 19 - B4B						
Packaging 3 - 20 - B4B						
Packaging 3 - 21 - B4B						
Packaging 3 - 22 - B4B						
Packaging 3 - 23 - B4B						
Packaging 3 - 24 - B4B						
Packaging 3 - 25 - B4B						
Packaging 3 - 26 - B4B						
Packaging 3 - 27 - B4B						
Packaging 3 - 28 - B4B						
Packaging 3 - 29 - B4B						
Packaging 3 - 30 - B4B						
Packaging 3 - 31 - B4B						
Packaging 3 - 32 - B4B						
Packaging 3 - 33 - B4B						
Packaging 3 - 34 - B4B						
Packaging 3 - 35 - B4B						
Packaging 3 - 36 - B4B						
210 QC 21 - SA	4 pcs	11/29/19	0.00 0.00	QC 21 - SA - 21	DAS	DEC 03 2019
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	9-88	
Part Op 161 - Spray Paint / NDT Room						

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DEC 03 2019
 40
 9-89

FP-001
 14-12-3

DEC 03 2019
 21
 9-89

Descriptions: **168** - PRIME: Start Time: 5/7/337 Finish Time: PAINT: DELFLEET BLUE 5187836 Start Time:
 Finish Time: CLEAR DELFLEET B 5173359
170 - QC14- Inspect Spray Paint
180 - Install inserts as per Dwg D2646
190 - QC5- Inspect part completeness to step on W/O
200 - Identify as per dwg & Stock Location:
210 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS7-1032-130	Rivnut	8 Ea (2 ea)	180-Small Fab - 3 - B4B	526914d
D2646		4		5197616

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
180-Small Fab - 3 - B4B	ALS7-1032-130	8	1,113	0

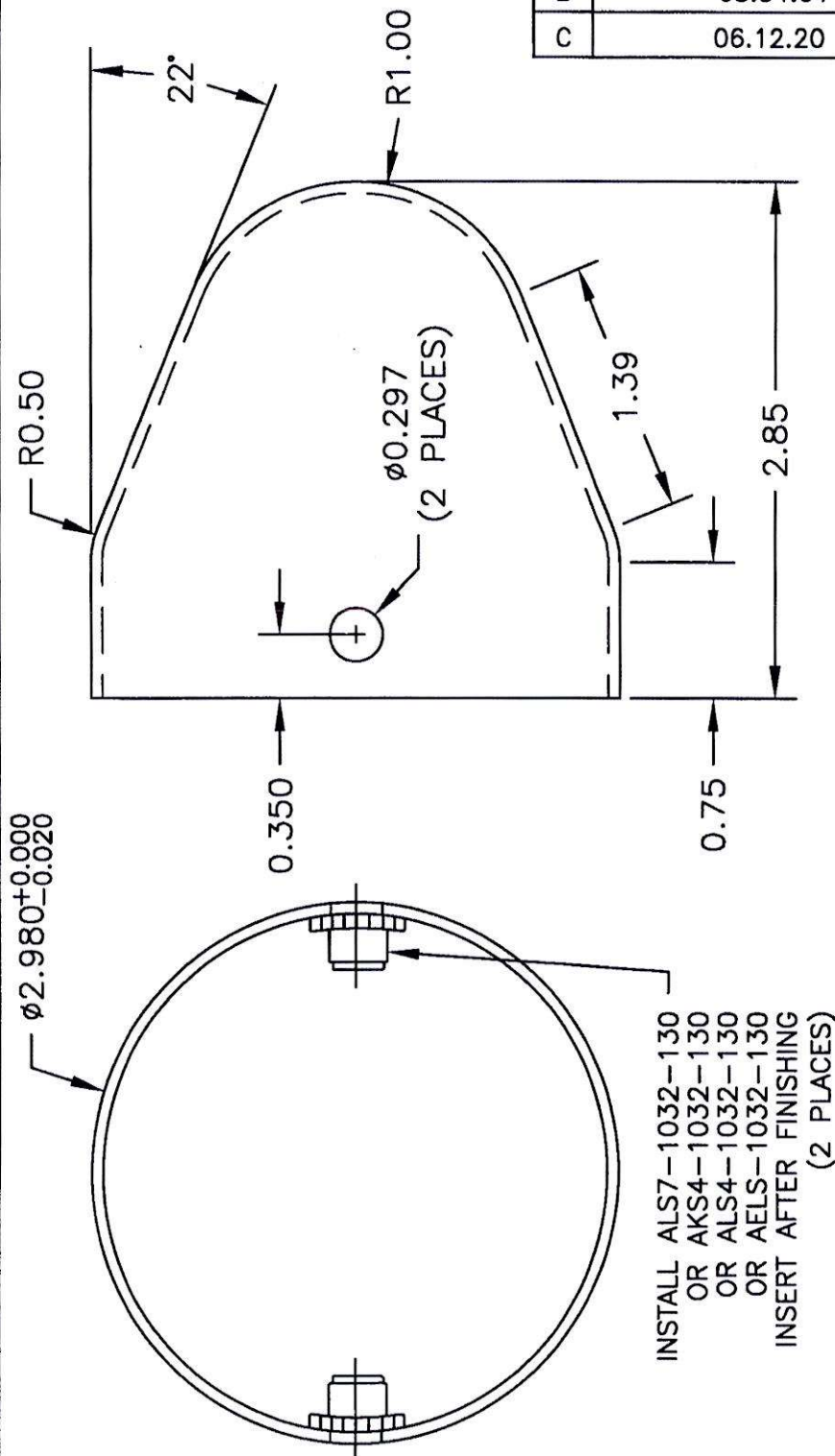
Part Specifications

Specifications could not be found.

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DART

DESIGN DS	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2646	REV. C SHEET 1 OF 1
DATE 06.12.20	TITLE AFT CAP		SCALE 1:1
A	97.03.25	NEW ISSUE	
B	05.04.01	CHANGE TO CLOSED INSERTS	
C	06.12.20	CHANGE TO OPEN ENDED INSERTS	



RELEASED

07.02.12

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 203165

MCJ
15-11-11

D2646 AFT CAP

- 1) MATERIAL: ALUMINUM 1100-0 0.063 THICK (QQ-A-250/1)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					